



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW0905G12631-3G

Job Sheet 204795



Part No: RBW0905G12631-3G

Job Qty: 1 pcs

Part Name: Safety Joint Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/19/19

Job Tracking No:

Due Date: 1/17/20

Created By: Patrick Lussier

Type: Stock

Description:

Note: URF 19-948 DWG RBW0905G12631-3G Rev 7 IPP Rev A 18.01.09 New issue DP verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs	1/17/20	1/17/20	0.00	0.00	Purchasing - 1		JAN 14 2020
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	1 pcs	1/17/20	1/17/20	0.00	0.00	Packaging 2 - 1 - B4B		JAN 14 2020
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



DART Aerospace Ltd.
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CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Container No: S247210



Part: RBW0905G12631-3G

Job No: 204795

Serial No/Batch: S247210

Revision: 7

Inspector:

Exp Date:

Instructions:

Date: 01/14/20

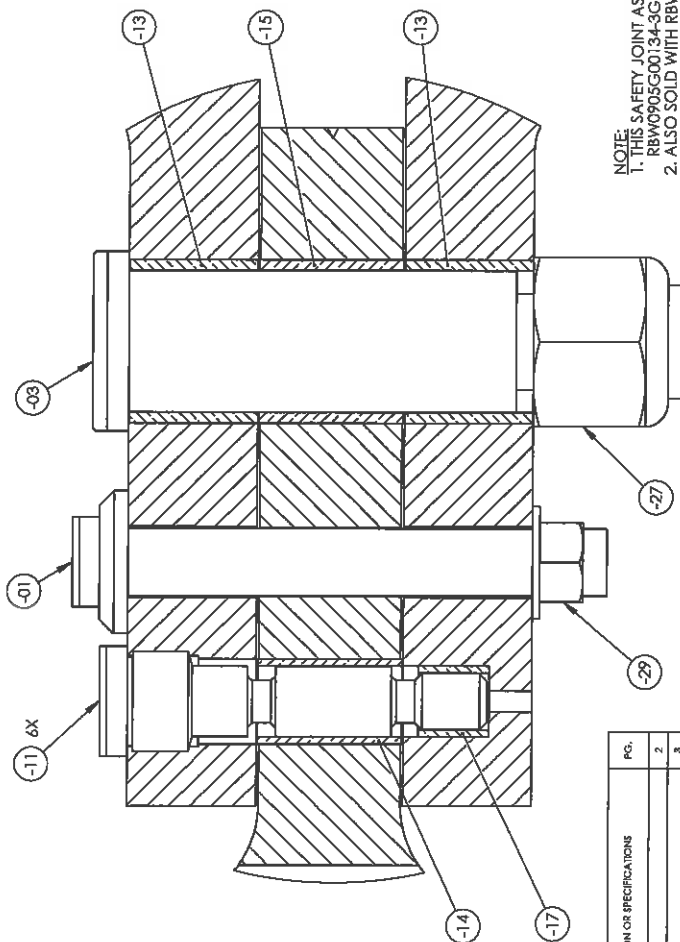
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				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
				Packaging 2 - 37 - B4B	
120 QC 6	1 pcs	1/17/20	0.00 0.00	QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	JAN 17 2020
				QC 6 - 81	
130 Packaging 3-1 - Stock - B4B	1 pcs	1/17/20	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
140 QC 21 - FG	1 pcs	1/17/20	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - FG - 53	
Part Op 100 - Purchasing - Issue P/O: <u>H804541</u> MANUFACTURE RBW0905G12631-3G AS PER DWG Supplier: METEC Descriptions: Certificate of conformity is required 110 - Receive & Inspect for Damage & Mat'l Certs 120 - QC6- All purchased or subcontracted product 130 - Identify as per dwg & Stock Location: _____ 140 - QC21- Final Inspection - Work Order Release					

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
RBW0905G12631-3GP	Safety Joint Assembly	1 pcs (1 ea)	100-Purchasing	S247209.
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW0905G12631-3GP	1	0	0
Part Specifications				
Specifications could not be found.				

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URF 19-948 19.10.23 (VM)

[illegible]

DETAIL A
SCALE 1.5:1

ASST PART QTY	ASST PART QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	P.O.
		-41		1	PIVOT LOCK BOLT	4140 Q&T/ 4142 Q&T		2
		-43		1	PIVOT BOLT	4140 Q&T/ 4142 Q&T		3
		-45		1	TONGUE PIVOT	6661		4
		-47		1	DOLLY PIVOT	6661		5
		-49		1	PIVOT SHEAR BOLT HOLDER	6661		6
		-11		6	PIVOT SHEAR BOLT	6661	#8X60-25021331-3G	7
		-13		2	BUSHING	BRONZE	929mm ID X 3mm	1
B/O	B/O	-14		1	BUSHING	BRONZE	929mm ID X 3mm	MODIFIED
B/O	B/O	-15		1	BUSHING	BRONZE	929mm ID X 3mm	#102000
B/O	B/O	-17		1	BUSHING	BRONZE	929mm ID X 3mm	1
B/O	B/O	-19		2	FLAT SOCKET HEAD CAP SCREW	STEEL	#10-32 UNF X 7/8	1
B/O	B/O	-21		2	HEX HEAD CAP SCREW	PLATED STEEL	5/16-24 UNF X 3-5/8	1
B/O	B/O	-23		4	FLAT WASHER	PLATED STEEL	5/16-24 UNF X 3-5/8	1
B/O	B/O	-25		2	LOCK NUT	PLATED STEEL	5/16-24 UNF	1
B/O	B/O	-27		1	LOCK NUT	PLATED STEEL	5/8-18 UNF	1
B/O	B/O	-29		1	LOCK NUT	PLATED STEEL	5/8-24 UNF	1
		-31		1	LOCK NUT	PLATED STEEL	5/8-24 UNF	1
		-33		1	BUSHING	BRONZE	929mm ID X 3mm	1
		-35		1	BUSHING	BRONZE	929mm ID X 3mm	1
		-37		1	BUSHING	BRONZE	929mm ID X 3mm	1
		-39		1	BUSHING	BRONZE	929mm ID X 3mm	1
		-41		1	BUSHING	BRONZE	929mm ID X 3mm	1
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		-45		1	BUSHING	BRONZE	929mm ID X 3mm	1
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		-371		1	BUSHING	BRONZE	929mm ID X 3mm	1
		-373		1	BUSHING	BRONZE	929mm ID X 3mm	1
		-375		1	BUSHING	BRONZE		

NOTE:
1. THIS SAFETY JOINT ASSEMBLY ATTACHES TO RBW0905G00134-3G TOW DOLLY.
2. ALSO SOLD WITH RBW0905G10331-3G.

		TITLE SAFETY PIN, TOWING/PUSHING		REV 7	
DWG NO. RBW0905G12631-3G		DRAWN BY: PERMITT		REV 7	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES FINISHES ARE AS SHOWN TOLERANCES ARE: .XXX ± .015 .XX ± .010 .X ± .005 FRACTIONS ARE 16ths UNLESS NOTED OTHERWISE 1. BREAK ALL SHARP EDGES .015 ± .005 ON DIM.		APPROVED [Signature] PERMITT		DATE 12/28/01	
2. PLATING UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES FINISHES ARE AS SHOWN TOLERANCES ARE: .XXX ± .015 .XX ± .010 .X ± .005 FRACTIONS ARE 16ths UNLESS NOTED OTHERWISE 1. BREAK ALL SHARP EDGES .015 ± .005 ON DIM.		USED ON MODEL AGUSTA AWT39		SHEET OF 7	
SCALE 1:4		DATE 12/28/01		SHEET OF 7	

Under Review Notification

Raised By: Vanessa Morel

Date: 2019.10.23

Product #: RBW0905G12631-3G

Product Name: TOWING / PUSHING SAFETY PIN

Part Number (D-Part and 9-Digit) (eg. D3535-11) (eg. D3535-25) (eg. D206-642-143) (eg. RBEM324U3010101-1)	Drawing or Document & <u>Current</u> Affected Revision for each part listed	"Y" or "N" Required for Each Part Do not leave blank							Reserved ECN / URF Log Number	Instructions Relevant to Each Part (including whether CHG #'s will be affected)	
		DO NOT SHIP	Red Tag/Quarantine Stock	Advise Customers	Hold all Production	Quarantine Tooling (Jigs, Fixtures, etc.)	Re-Work Stock	IPP Under Review (Engineer Signoff Required.) Put Product Specifications Under Review ("Bluefiles")			
RBW0905G12631-3G	RBW0905G12631-3G Rev 7	Y	Y	N	Y	Y	N	N	N	19-948	See below

Description of Issue:
 Issues stated on ADR (Fit issues, manufacturing issues)
 RBW0905G12631-3G and items -01, -03, -05, -07, -09 and -13 must be put on **HOLD** in Plex
 RBW0905G12631-3G **Finish** good stock can be use **PD 20.01.14**
 Items -01, -03, -05, -07, -09 and -13 must be put in quarantine
 No new manufacturing is permitted until Engineering release new Rev
 Can remain on website with a note to contact sales for a quote. They must **NOT** be able to put the tool into cart **PD ?**
 'P' Part must be put on **HOLD** in Plex as well

Distribution:	VP Operations	Director of Engineering	Customer Support Manager	Technical Support
	Director of Operations	Chief Engineer	Production Engineers	Product Manager - Solutions Provider
	Director Quality Assurance	Engineering Project Managers	Production Planners	Supply Chain Director / Senior Buyer
	QC Coordinator	Engineering Clerk	Purchasing Manager	Marketing Eugene



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB045451**



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045451

PO Date: 12/19/19

Due Date: 1/17/20

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	204795	RBW0905G12631-3GP	RBW0905G12631-3G Rev 7			Safety Joint Assembly	Firmed	-	1/17/20	1 pcs	0 pcs	1 pcs	\$1,358.20/pcs	\$1,358.20
													Grand Total:	\$1,358.20

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 12/19/19 2:08 PM dart.lussler.patrick



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	P.O. Number
1	DART-RBW0905G12631- 3GP	Safety Pin, Towing/Pushing	7	HB045451

MATERIAL: supplied by METEC

DAS
40
9-89

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Eric Dewar

Vankleek Hill, January 13, 2020



www.mefec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3956

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 26467
Shipment Date: 13-Jan-2020
Ship Via: Pick up at METEC
Order Number: 4491
Order Date: 12/20/2019

Customer Code: DART
Phone: (613) 632-9577
PO Number: POHB045451
Terms: Net 60 Days

Quantity								Job
Item	Open	Shipped	B/O	Canceled	Unit	Description	Revision	Number
1	1	1	0	0	EA	DART-RBW0905G12631-3GP Safety Pin, Towing/Pushing	7	4491-01

RECEIVED
JAN 13 2020
DART AEROSPACE LTD.

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Kathleen Ryan

Packing Clerk's Signature
Metec Metal Technology Inc

Received In Good Order By
Dart Aerospace Ltd.